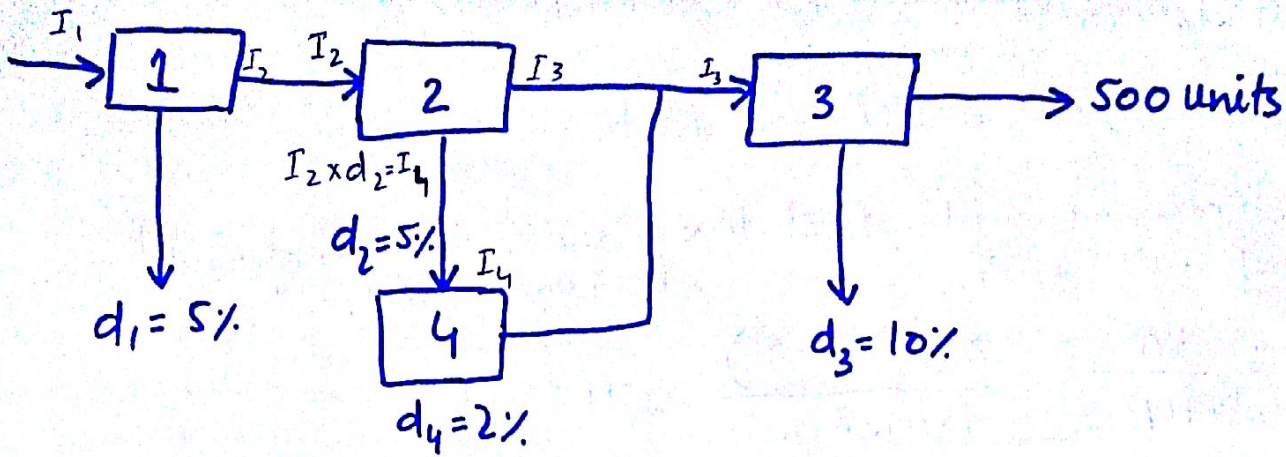


Q NO 2.17



Solutions:

First we will find all inputs

$$I_3 = O_2 + O_4 \text{ ——— (i)}$$

$$I_4 = I_2 \times d_2 \text{ ——— (ii) from diagram}$$

$$I_4 = \frac{O_4}{1 - d_4}$$

$$I_4 \times (1 - d_4) = O_4 \text{ ——— (iii)}$$

Put the value of  $I_4$  in (ii)

$$I_2 d_2 \times (1 - d_4) = O_4 \text{ ——— (iv)}$$

Putting (iv) in (i)

$$I_3 = I_2(1 - d_2) + I_2 d_2 (1 - d_4)$$

$$I_3 = I_2(1 - d_2) + d_2(1 - d_4)$$

$$I_2 = \frac{I_3}{(1 - d_2) + d_2(1 - d_4)}$$

Putting values we get:

$$I_2 = 5561.11 \text{ units}$$

$$I_1 = \frac{OI}{1-d_1} = \frac{5561.11}{1-0.05} = 5853.8 \text{ units}.$$

$$I_4 = I_2 \times d_2 = 278.05 \text{ units}.$$

Now we will find the machines required.  
Took values of  $S$ ,  $E$ ,  $H$ ,  $R$  from question.

$$F_1 = \frac{S\Phi}{EHR} = \frac{3(5853.8)}{1 \times 4800 \times 0.95} \approx 4.$$

$$F_2 = \frac{S\Phi}{EHR} = \frac{2 \times (5561.11)}{0.95 \times 4800 \times 0.90} \approx 2.56 \approx 3$$

$$F_3 = \frac{S\Phi}{EHR} = \frac{5 \times (5555.55)}{1.02 \times 4800 \times 0.90} \approx 6$$

$$F_4 = \frac{S\Phi}{EHR} = \frac{10 \times 278.05}{0.90 \times 2400 \times 0.95} \approx 1.35 \approx 1$$